



## How to Get Your Post Modified

Follow the steps outlined below to ensure that your post processor is modified to your desired specifications.

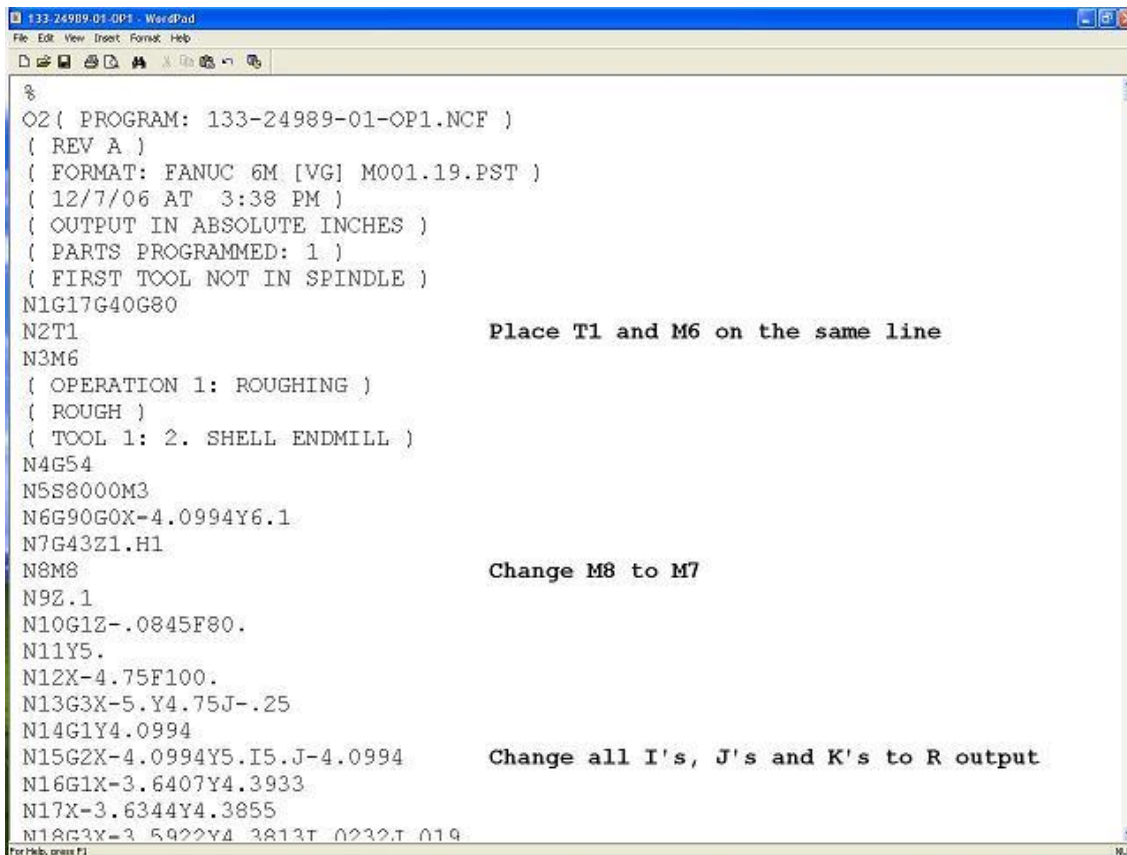
Prepare the following files:

- One (1) marked-up g-code program (with comments turned on) ([watch video tutorial](#))
- One (1) .gcpkg (Pack and Go) file that was used to create the g-code program ([watch video tutorial](#))

Send an email with your request and the above files attached to: [support@daystromtechnologies.com](mailto:support@daystromtechnologies.com)

If your file is too large to attach to an email, please contact us directly for an upload link: **(303) 534-8345**

The image below illustrates how the g-code program would be marked up in the desired manner.



The screenshot shows a WordPad window titled "133-24989-01-OP1 - WordPad". The window contains a g-code program with several annotations in a light blue font. The g-code lines are as follows:

```
%  
O2( PROGRAM: 133-24989-01-OP1.NCF )  
{ REV A }  
{ FORMAT: FANUC 6M [VG] M001.19.PST }  
{ 12/7/06 AT 3:38 PM }  
{ OUTPUT IN ABSOLUTE INCHES }  
{ PARTS PROGRAMMED: 1 }  
{ FIRST TOOL NOT IN SPINDLE }  
N1G17G40G80  
N2T1  
N3M6  
{ OPERATION 1: ROUGHING }  
{ ROUGH }  
{ TOOL 1: 2. SHELL ENDMILL }  
N4G54  
N5S8000M3  
N6G90G0X-4.0994Y6.1  
N7G43Z1.H1  
N8M8  
N9Z.1  
N10G1Z-.0845F80.  
N11Y5.  
N12X-4.75F100.  
N13G3X-5.Y4.75J-.25  
N14G1Y4.0994  
N15G2X-4.0994Y5.I5.J-4.0994  
N16G1X-3.6407Y4.3933  
N17X-3.6344Y4.3855  
N18G3X-3.5922Y4.3813T 0232.T 019
```

The annotations are:

- "Place T1 and M6 on the same line" pointing to lines N2T1 and N3M6.
- "Change M8 to M7" pointing to line N8M8.
- "Change all I's, J's and K's to R output" pointing to line N15G2X-4.0994Y5.I5.J-4.0994.