# GibbsCAM®

## Post Processor Order Form — LATHE

**Customer Company Name:**

**Contact Person:** **Phone:**

**E-Mail:** **Date:**

1. What is the make and model of the machine?

2. What is the make and model of the control?

3. How is your Toolgroup (Turret or Milling Head) oriented? *Check all that apply.*

    X's are Positive above centerline        X's are in Diameter

    X's are Negative above centerline      X's are in Radius

4. Does this machine support live tooling?    Yes        No

   a.  Does this machine have a Y-axis?    Yes    No

   b.  Does this machine have a B-axis?    Yes    No

5. What GibbsCAM options should this post support? *Check all that apply.*
   (These options will require the Post Department to contact you for additional info.

    5-Axis Simultaneous Cutting        Broaching

    Eccentric/Elliptical Turning        GibbsCAM Probing

    Machine Sim (requires Machine Sim model)    Additive Machining

6. Which Output Modes will your post need to support?  **Check all that apply.**

   (These options may require the Post Department to contact you for additional information.)

   Multiple WFOs (G54-G59, G54.1P1-48)          TCP (G43.4, TRAORI, M128)

   Workplanes (G68.2, Cycle 800, Plane Spatial)          Subs (*uncheck* this box if you don't want subs output)

   Subprograms (M98)     Subroutines (M97)     No preference

7. Will you need the ability to program any Utility Operations?  (Examples include Tailstocks or Quills.)
   If so, please write the names of the Utility Operations you will need, separated by commas.

8. Are you using a GibbsCAM Post that you want to be modified for this new machine? If so, please  write the
   name of the post below. (This usually applies only if you are currently using a post for a similar machine.)

9. What version of GibbsCAM is currently being used?

Comments: